

Thank you very much for selecting Autonics products For your safety, please read the following before using.

### ■ Caution for your safety

- ★Please keep these instructions and review them before using this unit
- ease observe the cautions that follow;
- ▲ Warning Serious injury may result if instructions are not followed.
  ▲ Caution Product may be damaged, or injury may result if instructions are not followed.
- \*The following is an explanation of the symbols used in the operation manual.

  \[ \begin{align\*} \text{\text{\$\text{caution}\$}} \] injury or danger may occur under special conditions.

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- 1.In case of using this unit with machineries(Nuclear power control, medical equipment, vehicle, train, airplane, combustion apparatus, entertainment or safety device etc), it requires installing fail-safe device or contact us for information on type required. may result in serious damage, fire or human injury.
- 2. This unit must be mounted on panel.
- 3.Do not repair or checkup when power on.
- It may give an electric shock.

  4. Do not disassemble and modify this unit, when it requires. If needs, please contact us. It may give an electric shock and cause a fire.

### **▲** Caution

- 1. This unit shall not be used outdoors.
- It may give an electric shock.

  2.When wire connection, No.20AWG(0.50mm²) should be used and screw bolt on terminal block with 0.74N·m to 0.90N·m strength. It may result in malfunction or fire due to contact failure.

  3.Please observe specification rating.

- It might shorten the life cycle of the product and cause a fire.

  4.Do not use the load beyond rated switching capacity of Relay contact. It may cause insulation failure, contact melt, contact failure, relay broken, fire etc.

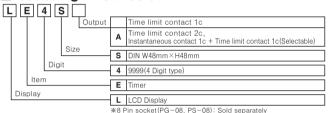
  5.In cleaning the unit, do not use water or an oil-based detergent.

  It might shorten the life cycle or fire.

- It might cause an electric shock or a fire.

  6.Do not use this unit at place where there are flammable or explosive gas, humidity, direct ray of the sun, radiant heat, vibration, impact etc.
- 7.Do not inflow dust or wire dregs into inside of this unit.

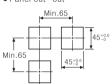
### Ordering information

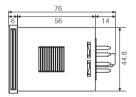


### Dimensions















(Unit:mm)

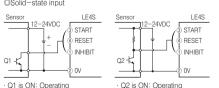
※Insert product into a panel, fasten braket by pushing with tools as shown above

# Specifications

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,	
1	
1	
0.5V,	
Max. $\pm 0.01\% \pm 0.05$ sec (Power ON Start) -10 ~ 55°C (at non-freezing status)	
Min. 100M \( \Omega(500\text{VDC megger}) \) 2,000\text{VAC 50/60Hz for 1 minute}	
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otatus) otatus) ger)	

### Input connections

• LE4S is No-voltage input(Short-circuit and open) type.



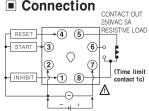
O2 is ON: Operating



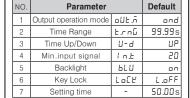
enough to flow 5VDC 1mA.

or: NPN open collector output · Sensor: NPN Universal output \*Be sure that it is not insulated between power input and input terminal block

## Factory Default



discontinued without notice



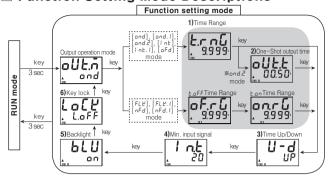
XThe above specifications are subject to change and some models may be

### Front panel identification



- ① Time progressing display: It displays the current time.
- Time setting display: It displays the setting time.
   Time unit: It displays the time unit.
- ④ Operation mode: It displays the current operation mode.
  - ⑤ Output display: It displays the status of output contact.
  - ⑥ UP/DOWN:It displays time progressing UP(♠), DOWN(♥).
     ⑥ Key lock display:It displays the status of key lock. ® key:Used for initializing time progressing and output return.
  - 9 key: Used for advancing to function setting mode, setting time change checking.
  - key: Used for advancing to setting time change mode and
  - moving to each digit. (f) key:Used for changing the set value.

### ■ Function Setting Mode Descriptions



### 1) Time Range

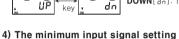
Time Hange			
Parameter	Time range specification		
9.999s (9.999s)	0.010 sec	~	9.999 sec
99.99s (99.99s)	0.01 sec	~	99.99 sec
999.9s (999.9s)	0.1 sec	~	999.9 sec
9999s (9999s)	1 sec	~	9999 sec
99 m 59 s (99 m 59 s)	0 min 01 sec	~	99 min 59 sec
999.9m (999.9m)	0.1 min	~	999.9 min
9999m (9999m)	1 min	~	9999 min
99 <sup>h</sup> 59 <sup>m</sup> (99h59m)	0 hour 01 min	~	99 hour 59 min
99.99h (99.99h)	0.01 hour	~	99.99 hour
999.9h (999.9h)	0.1 hour	~	999.9 hour
9999h (9999h)	1 hour	~	9999 hour

<u>Ե.Ր ոն</u> 9.999 oF.r.C 9.999 onru 9.999

### 2) One-Shot output time setting

3) Time progress UP/DOWN setting

It will be activated when selecting ON Delay 2[and.2] output operation mode (One-Shot-output mode). (Time setting: 0.01 sec ~ 99.99 sec)



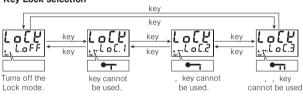
WP[UP]: Time progressed from 0 to setting time.

DOWN[dn]: Time progressed from setting time to 0.

### key key key Min. input signal of RESET, START and INHIBIT key 🛕



### 6) Key Lock selection



### Time setting

 $\bullet$  Output operation mode : OND, OND  $\rm II,\ OND\ II,\ INT,\ INT\ I,\ OFF\ D$ 



①Press key in RUN mode, time set digits will flash.[Fig. 1]

OPress key in HUN mode, time set digits will flash.[Fig. 1]

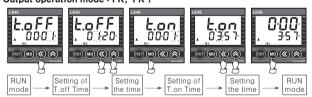
@Change setting time by press or keys.[Fig. 2,3,4]

- key:Shift the setting digits.

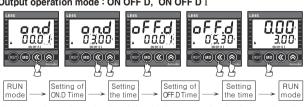
- key:Shift the flashing position value. As press key once, it will increase by 1digit, number will increase faster by press key for over 2sec.

@When the setting is completed, it will be saved and return to RUN mode by pressing key.[Fig. 5]

### • Output operation mode : FK, FK I



### • Output operation mode : ON OFF D, ON OFF D I



- \*It is able to change the setting time during the time progressing, but be sure about the time
- \*It is able to charge the starting time during the time progressing, but be safe about the time progressing while changing of the time.

  \*If pressing key while setting time is shorter than min. setting time, setting value will be flickering three times and it will be returned to setting mode again, not to RUN mode.
- \*If there is no additional key operations after entering into setting mode, it will be return to RUN mode. (Setting
- Min. Setting time: 0.01 sec.(In case of OND,OND I and OND II modes, it is able to set 0 since no min. setting time is applied.)

### Caution for using

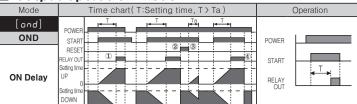
- (1) AC Power: It is able to connect power to the terminals(2 to 7) without distinguish the polarity.

  DC Power: Be sure the polarity of ②←⟨→⟩, ⑦←⟨+⟩.

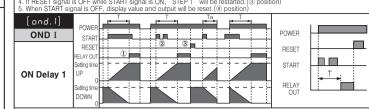
  (2) It can be operating stably due to free power voltage type.(Please connect the power line
- seperate from high voltage line in order to avoid inductive noise)
- 2. Input signal line (1) Shorten the cable distance between the sensor and this product.
- (2) Please shielded wire for input signal needed to be long.
  (3) Please wire input signal line separated from power line.

  When test dielectric voltage and insulation resistance of the control panel with this unit installed.
- (1) Please isolate this unit from the circuit of control panel.
- (2) Please make all terminals of this unit short-circuited 4. Do not use this unit at below places because of product damage
- (1) Place where there are severe vibration or impact (2) Place where strong alkalis or acids are used (3) Place where there are direct ray of the sun
- (4) Place where strong magnetic field or electric noise are generated Installation environment
- (2) Altitude Max 2000m (1) It shall be used indoor (4) Installation Category II (3) Pollution Degree 2
- \*It may cause malfunction if above instructions are not followed.

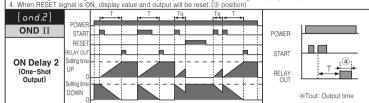
Output operation mode



I START signal is ON at status of power on, go peration is progressed up to the setting time. Display value isplay value isplay value isplay value is one of the control of setting time. Display value will be HOLD.(1) position)



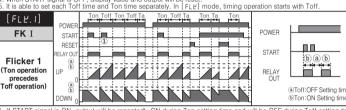
Output will be e. Display value will be HOLD.(1) position) recognized.(2) position)



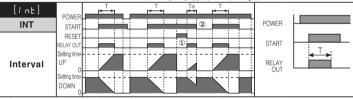
- START signal is ON at status of po during Tout setting time when timing operation is progressed up to the
- setting time. When RESET If START sign ustion) output will be reset. ssing, Timing operation will be reset and started again.(@ position)



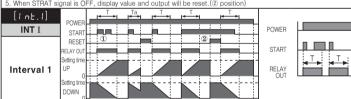
- when power is UN. When RSEST signal is ON, display value and output will be reset If RESET signal is OFF when START signal is ON, "STEP 1" wi When START signal is OFF, display value and output will be rese It is able to set each Toff time and Ton time separately. In [FLE]



- ON, display value and output will be reset. If START signal off time and Ton time separately. In [FLE.I] mode, timing



Output will be Output will be When RESET If RESET sign



- START signal is ON at status of power on and Timing operation starts.

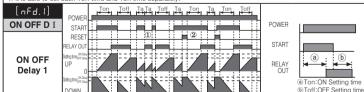
  timing operation is progressed up to the setting time. Display value will be HOLD.

  al is applied repeatedly, only the initial signal is recognized. (©) position)

  er timing operation is progressed up to the setting time, Output will be ON and setting time

  ing setting starts.
- [nFd] ON OFF D (a) (b) ON OFF Delay bToff:OFF Setting time
- eration is progressed up to the Ton setting time(Or ogressed up to the Toff setting time (OFF-Delay). If START signal is applied repeatedly, output is ON and display value will be reset. (① position)

  When RESET signal is ON, display value and output will be reset. When RESET signal is OFF while START signal is ON, it will



Output will be OFF when START signal is OFF and goes ON during setting time and display value will be reset. (① position)
When RESET signal is ON, display value and output will be reset. When RESET signal is OFF while START signal is ON, it will be

[oFd] OFF D POWER START RESET START



If START signal is ON when power is on, output will be ON.
 When START signal is OFF, immig operation starts. Output will be OFF when timing operation is progressed up to the setting time. Display value will be HOLD.
 When RESE's lignal is ON, display value and output will be reset.

Reset: Up mode -> Display value is "0", Output is "OFF".

DOWN mode -> Display value is "setting time", Output is "OFF"



# **Autonics** Corporation **Trusted Partner In Industrial Automation**

**■** HEADQUARTERS: on-gil, Haeundae-gu, Busan, Korea Bansong-ro 513beon-gii, Haeundae-gu, Busan, Korea
 OVERSEAS SALES:
 #402-404, Bucheon Techno Park, 655, Pyeongcheon-ro, Wonmi-gu, Bucheon, Gyeonggi-do, Korea Nonmi-gu, Bucheon, Gyeonggi-do, Korea FEL: 82-32-610-2730 / FAX: 82-32-329-0728 E-mail: sales@autonics.com

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